

NERC Lessons Learned

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Battery Energy Storage System
Cascading Thermal Runway

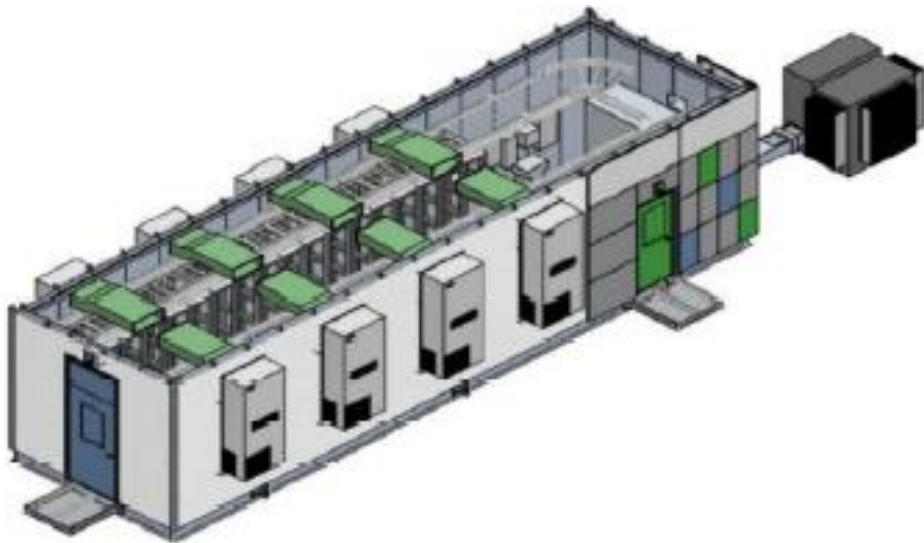


Transmission Facilities



March 29, 2021

- Remote alarm triggered at 16:55 PST by fire in a BESS
- Explosion at 20:04 PST injured firefighters and significantly damaged the BESS
- Cause of fire identified as a cascading thermal runaway event
- BESS was performing a solar smoothing function
- Battery cell in the BESS experienced sudden voltage drop during charging cycle
- The thermal runaway event activated the smoke detection system and cascaded into neighboring cells and their batteries



*Figure 1: General Layout of the BESS
(Image credit: APS) [1]*

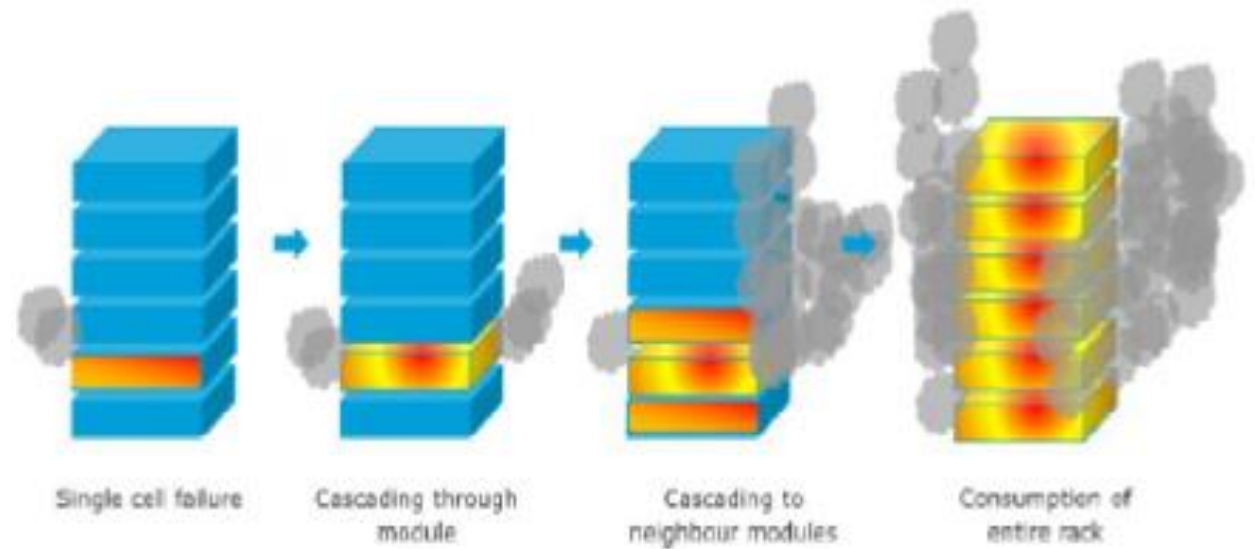


Figure 2: A single cell failure propagated through one Module (Image credit: APS) [1]



Figure 3: BESS Exterior after event (Image credit: APS) [1]

Modules 1-13 were partially melted and fused from the heat of thermal runaway.



Figure 4: All modules in Rack 15 were severely damaged by thermal runaway while leaving nearby racks mostly intact (Image credit: APS) [1]

- Improve training, emergency response planning, and procedures for first responders, operations, and maintenance personnel
- Work with suppliers, industry experts, and standards bodies to:
 - Minimize or eliminate cell-to-cell and module-to-module heat transfer to stop thermal runaway
 - Implement fire detection and suppression system designs to fully manage a thermal runaway
 - Implement design changes incorporating monitoring and remote reporting of flammable gas concentrations and implement ventilation systems to mitigate

- Conduct hazard mitigation analysis
- Develop a pre-incident guide for future training of utility personnel and fire services
- Conduct training, familiarization tours and exercises with your local fire department



Catastrophic Failure of 345kV Oil Filled Metering Current Transformer in a Transmission Substation



Transmission Facilities



March 29, 2021

Problem Statement

- Catastrophic failure of 345 kV C-phase transformer caused the CT to explode causing fire and spread of glass shrapnel across switchyard
- Fault also led to tripping of 345 kV South Bus, removing Capacitor Bank #2 and inverter based controlled reactive device
- 345 kV Breaker scheduled maintenance led to open-ended Line B
- Entity conducted a root cause analysis

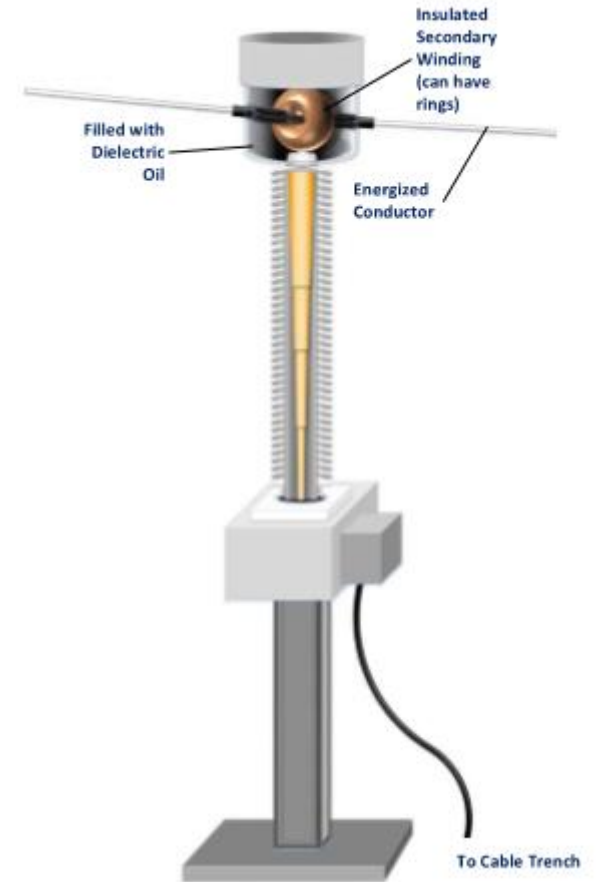


Figure 5: Wire Wound CT Simplified Cutaway [2]

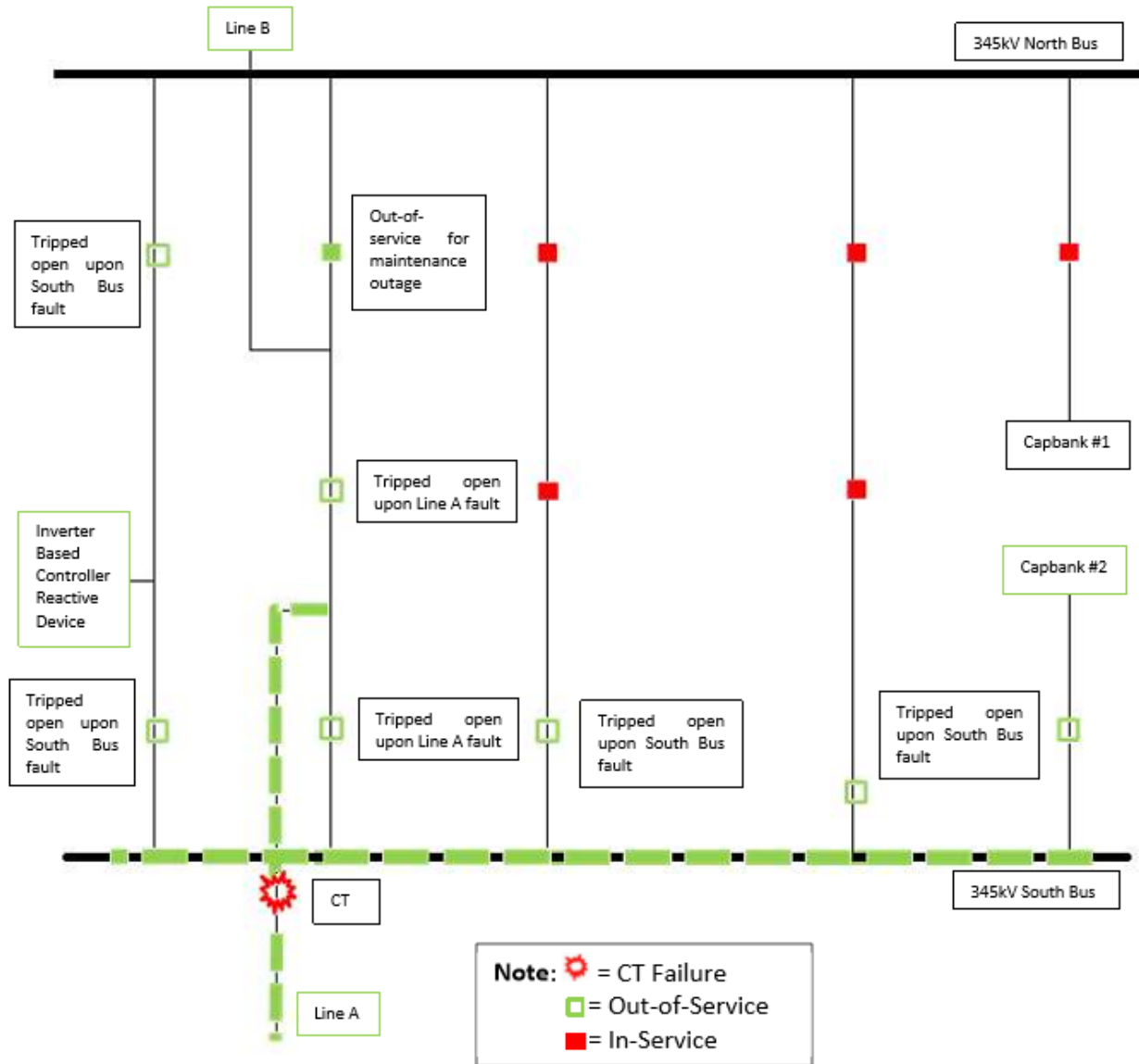


Figure 6: Reference Map [2]



Figure 7: Switchyard Shrapnel after the explosion [2]

- Plan was devised to replace all similar CTs
- Entity re-evaluated its maintenance and testing program
- Oil-filled electromagnetic CTs should be evaluated for removal/replacement
- Formalize industry-wide equipment lesson sharing
- Obtain better understanding of failure modes and mechanisms
- Entities should evaluate inspection, maintenance, testing steps and associated frequencies for similar oil-filled equipment
- Use polymer instead of ceramic insulators
- Consider replacement with optical CT



Controlled Islanding due to Wildfire
Event



Bulk Power System Operations,
Generation Facilities, Transmission
Facilities



April 13, 2021

- Wildfire in a transmission right of way (ROW) on a critical transmission corridor
- Entity was requested to de-energize all transmission lines
- A part of the system was separated and firefighters were assisted

- The fire needed all lines open in system section between area with large amount of conventional generation and a load center
- The main concern was the amount of transfer from the area with generation
 - A higher level would've made performing a controlled separation difficult
- Transfers in the corridor were reduced to zero before separation

- Utilization of an available HVDC tie, which had frequency controller functionality, helped regulate the frequency of the island
- An energy consumer brought up their demand in the island so that the entity could keep more generators on-line, thereby avoiding startup time delay when system operation returned normal
- Minor updates are required in the internal control document on forest fire response procedure to change the wordings for better clarity

- Provide clear instructions for using aerial fire suppression and the de-energization of the corridor
- Inform first responders and large-scale fire response personnel of location of HV equipment
- Improve coordination with firefighters and inspect impacted structures on associated lines
- Collaborate with GOs and GOPs to assess their procedures for operating in islanded mode
- Request that GOs perform the frequency response test on their blackstart capable machines

[1] Battery Energy Storage System Cascading Thermal Runaway

https://www.nerc.com/pa/rrm/ea/Lessons%20Learned%20Document%20Library/LL20210301_Battery_Storage_Cascading_Thermal_Runaway.pdf

[2] Catastrophic Failure of 345 kV Oil Filled Metering Current Transformer in a Transmission Substation

https://www.nerc.com/pa/rrm/ea/Lessons%20Learned%20Document%20Library/LL20210302_Catastrophic_Failure_of_345kV_Oil_Filled_Metering_CT.pdf

[3] Controlled Islanding due to Wildfire Event

https://www.nerc.com/pa/rrm/ea/Lessons%20Learned%20Document%20Library/LL20210401_Controlled_Islanding_due_to_Wildfire_Event.pdf

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